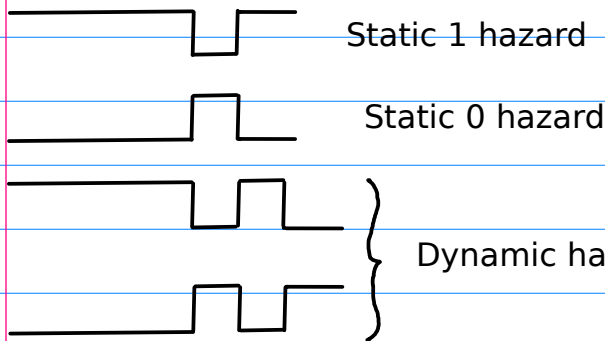
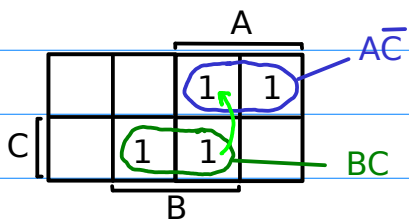


Hazards

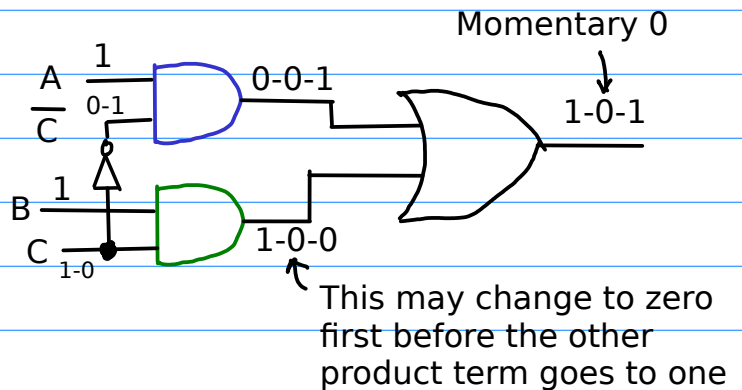


With a combinational circuit, when a single input changes 0-->1 or 1-->0 but you get something like this on the output

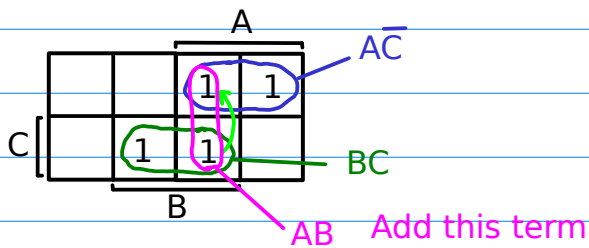
ABC changes from 111 to 110 (only C changes 1-0)



Minimal SOP:
 $f = AC + BC$

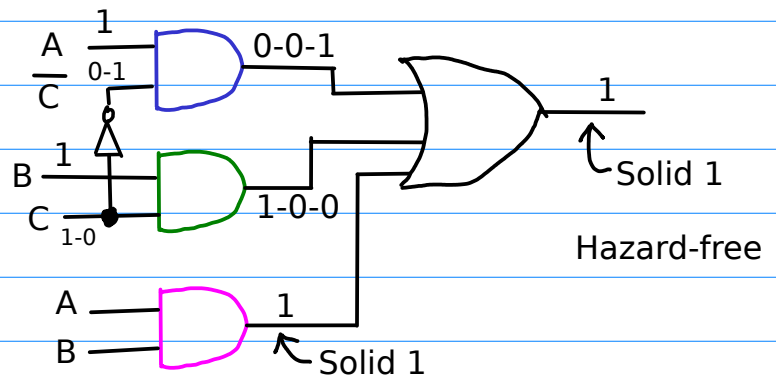


To avoid static hazards, "close all the gaps" in the K-map by adding extra product terms (or sum terms for a POS)



$f = AC + BC + AB$

no longer minimal, but hazard-free



SOP can only have static-1 hazards
 POS can only have static-0 hazards
 Only circuits with more than two levels can have dynamic hazards.

